



Aluminium Paint

PRODUCT DESCRIPTION

Indigo Aluminium paint is a dual pack general purpose Aluminium paint having very good lustre. It gives a protective metallic finish, designed to be used on well-prepared metal surfaces like storage tanks, roofs and pipework. The paint film reflects heat and light while also protecting from corrosion due to its water permeable nature.



PERFORMANCE FEATURES & BENEFITS

1. Interior & exterior durable
2. Heat resistant
3. Corrosion resistant
4. No added lead, mercury or chromium compounds

FINISH

MATT **SEMI GLOSS LUSTROUS** GLOSSY

WASHABILITY

NO LOW MEDIUM **HIGH**

RECOMMENDED USES

AREA



SURFACES

Wood & metal after appropriate priming

APPLICATION DETAILS & SURFACE PREPARATION

MIXING



Mix medium & paste thoroughly. Do not use high speed mixer. Mixing ratio for 1 L is 894ml base + 106ml paste.

TOOLS



Brush, Spray

THINNING



Turpentine (for cleaning)

THINNING RATIO

Not Recommended

SURFACE DRYING TIME



Surface dry in 45 minutes

FILLING



Indigo Knifing Paste Filler White / Grey

APPLICATION ENVIRONMENT



Temperature: 10-40 Degree
Humidity: Below 80%

CLEANING



Clean the surface of loose paint, dust and grease by sanding with emery paper. Wipe clean with a soft cloth.

SURFACE PREPARATION



Sand the surface with abrasive paper 180 and wipe clean. Wipe clean & use Indigo red oxide metal primer / wood primer, depending on the substrate, to prime the surface. Dents and imperfections can be filled using Indigo Knifing Paste Filler Grey / White, which should be sanded and primed again.

APPLICATION



Apply 2 coats of Indigo Aluminium Paint by brush / spray allowing 6-8 hours drying time between coats. Mixing ratio for 1 L is 894ml base + 106ml paste.

SAFETY FEATURES



Non- flammable
No added Lead, Mercury or Chromium compounds

Spray application: Air-assisted spray application at pressure 25 - 30 psi

* Recoat period is quoted for 25° C and 50% Relative Humidity; these may vary under different conditions.

TECHNICAL DATA

Coverage	1st Coat: 17- 19 sqm/L* 2nd Coat: 8 - 9 sqm/L*
Drying Time	6-8 Hrs
Sheen level	NA
Flash point	NA
Stability of thinned paint	NA
Appearance	Liquid
Solids	50%
Specific gravity	NA
Recommended DFT	NA
Viscosity	20 - 25 sec@ 30° by ford cup
Pot life	48 Hrs
Shelf life	36 Months
Contrast ratio	96%

**Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application as well as surface roughness.

PRECAUTIONS

Do not thin the paint. Mix medium & paste thoroughly. Keep out of reach of children.

POST APPLICATION INSTRUCTIONS

NA

AVAILABLE PACK SIZE

Available in:



SHADE RANGE

Aluminium



INDIGO
Be surprised!